

Job Titles

Production Manager (O*Net: 11-3051)

Engineer (O*Net: 17-2199) On-thejob

Four-Year Degree* SME Credential: CmfgE

Industry Recognized

Credentials

Jig & Fixture Design / Mold Maker (O*Net: 51-4071)

Toolmaker (O*Net: 51-4111)

Team Lead / Supervisor (O*Net: 51-1011) CNC Programmer (O*Net: 5-4012)

CNC Machinist (O*Net: 5-4012)

Associates Degree (Focus on Tool Making; CAD/CAM; CNC Programming, Pre-Engineering etc.) + Internship/Co-op or extensive work experience

Education and Training

Vendor Specific Credential, such as SoftWorks, Fanuc, etc., or SME Credential: CmfgT

\$23-35.00 per hour

Machining Level 3 / Set-up Tech (O*Net: 51-4041)

Registered Apprenticeship

3 NIMS Level 2 Certificates \$15-30.00 per hour (increases with years on the job)

Machining Level 2 (O*Net: 51-4041)

Adult CTE certificate (1-year) or community college certificate

Some technical training

3-4 Additional NIMS
Level 1 Certificates

\$15-22.00 per hour (increases with years on the job)

Machining Level 1
(O*Net: 51-4041)

HS Diploma, GED, some technical training

1-2 NIMS Level 1 Certificates

\$12-17.00 per hour

Production Machining (O*Net: 51-4081)

MSSC CPT, NCRC, OSHA

\$10.00-13.00 per hour

^{*}Credits from Career and Technical Center and Community College Programs may not articulate into BS degrees at 4-year universities.

^{*}CTE: Career and Technical Education

ERMP Machining Career Pathway

All levels: Foundational employability skills, basic math and computer skills, written and verbal communication skills; safety awareness

■ Production Machining Competencies and Credentials:

- Operate machines, such as lathes, cutters, shears, borers, millers, grinders, presses, drills, and auxiliary machines
- Blueprint reading
- Part inspection
- Manufacturing Skill Standards Council (MSSC) Certified Production Technician; WorkKeys National Career Readiness Certificate (NCRC); OSHA 10

Machining Level 1 Competencies and Credentials:

- All competencies included in Production Machining, plus:
- Shop Math
- Identify and Demonstrate Use of Machine Safety and PPE
- Demonstrate Compliance with Lock-out/Tag-out Procedures
- Machine Operations and Material Handling, hazardous Materials Handling and Storage
- Process Control and Process Adjustment Single Part Production
- Participation in Processes Improvement
- Sawing
- Job Process Planning
- NIMS Benchwork and Layout;¹ NIMS Measurement, Materials, and Safety;
 NIMS CNC: Operate a CNC Milling Machine and/or Operate a CNC Lathe

■ Machining Level 2 Competencies and Credentials:

- All competencies included in Machining Level 1, plus:
- Basic machine set-up and change-over
- Exposure to EDM
- CNC: ability to change offsets, do simple programming tasks
- NIMS Drilling Operations; NIMS Turning Operations: Turning Between Centers; NIMS Turning Operations: Chucking; NIMS Milling: Square Up a Block; NIMS Manual Milling: Vertical and Horizontal

■ Machining Level 3 Competencies and Credentials

- All competencies included in Machining Level 2, plus:
- Complete, complex set-up or change-over
- Preventive Maintenance
- Machine Tooling
- NIMS Turning Between Centers Level 2; NIMS Chucking Level 2; NIMS Milling Level 2

Specialized Tracks Competencies and Credentials

- All competencies included in Machining Level 3, plus specialization in:
- Manage/coordinate projects
- Plan and design job
- Plan Job and Set-up Work Station; set up equipment, machine components, and details
- Assemble Tools & Die
- Troubleshoot Tool and Die Problems
- NIMS Write a Simple CNC Milling Program and Review Tool Path; NIMS Write a Simple CNC Turning Program and Review Tool Path; NIMS CNC Programming Milling; NIMS CNC Programming Turning; NIMS EDM Plunge and EDM 2 Axis Wire; NIMS Die Making (2 Levels); NIMS Mold making and Die Cast/Die Making (2 Levels)
- Vendor specific credentials such as SoftWorks or Fanuc (as needed)
- Society of Manufacturing Engineers (SME) Certified Manufacturing Technician (CMfgT)

Management & Engineering Competencies and Credentials

- All competencies associated with other levels of the pathway, plus:
- Society of Manufacturing Engineers (SME) Certified Manufacturing Engineer (CMfgE)
- Knowledge of math, physics, statistics, etc.
- Product/Process Design; Quality Control/Assurance
- Automated Systems and Control
- Management

¹ All bolded items indicate industry recognized credentials such as those from the National Institute of Metalworking Skills (NIMS) or Society of Manufacturing Engineers (SME).